

# CERTIFICATE

**The Environmental Verifier  
Henning von Knobelsdorff**

hereby certifies that

**SONOCO  
ALCORE**

**Sonoco Deutschland GmbH**

Waltersberg 32  
D – 97947 Grünsfeld

for the Scope

**Manufacturing and Sales of Cardboard Tubes**

has implemented and is using an

**Occupational Safety, Health and Environmental  
Management System**

in accordance with the standards

**BS 18001:2007 & DIN EN ISO 14001:2009**

The certificate is valid through 13<sup>th</sup> October 2017.  
The management system is subject to annual audits.  
Certificate No. 14102008 SonGrünsfeldHSE eng 00  
Bonn, 26<sup>th</sup> September 2014



Henning von Knobelsdorff  
Environmental Verifier